

## COPOLYMER Ethylene – Vinyl Acetate (VA) with high content of VA

### Description

EVATANE<sup>®</sup> 28-05 is a random copolymer of Ethylene and Vinyl Acetate made by high-pressure radical polymerisation process. EVATANE<sup>®</sup> 28-05 is stabilized with antioxidants.

### Main application

The High Vinyl Acetate content of EVATANE<sup>®</sup> 28-05 brings softness, flexibility and polarity. EVATANE<sup>®</sup> 28-05 is compatible with tackifying resins and waxes. It's a useful product for hot melt adhesives formulation. EVATANE<sup>®</sup> 28-05 delivers high cohesive strength with any kind of fillers (masterbatches, HFFR compounds, sound dampening). EVATANE<sup>®</sup> 28-05 is also very well adapted for the production of cast or blown films.

### Specified properties

Characteristics	Value	Unit	Test Method
Vinyl Acetate Content	27 – 29	% wt	FTIR (Internal)
Melt Index (190°C / 2.16 kg)	5 - 8	g/10mn	ASTM D 1238

### Physical properties

Characteristics	Value	Unit	Test Method
Density (23°C)	0.95	g/cm <sup>3</sup>	ISO 1183
Melting point	72	°C	DSC
Vicat softening point (1 kg)	40	°C	ASTM D 1525 / ISO 306
Ring & Ball temperature	160	°C	ASTM E28
Elongation at break	700-1000	%	ASTM D 638 / ISO R 527
Tensile strength at break	24	MPa	ASTM D 638 / ISO R 527
Hardness Shore A	80	-	ASTM D 2240 / ISO 868

### Processing

EVATANE<sup>®</sup> 28-05 can be processed on any kind of conventional equipment used for thermoplastics. EVATANE<sup>®</sup> 28-05 should not be overheated during processing and It is recommended to do not have melt temperatures above 230°C and to purge the equipment after a run is completed.

### Storage

EVATANE<sup>®</sup> 28-05 is available in pellet form and commonly packed in 25 kg PE bags on palettes of 1.375 tons. Other packaging can be considered (ask your Arkema's representative).

### Precautions of use

A safety data sheet as well as information on handling and storage of the EVATANE<sup>®</sup> 28-05 are available close to your correspondent ARKEMA or on the site [www.arkema.com](http://www.arkema.com) under heading FDS/MSDS.

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