

# EVATANE® 28-05

## Ethylene – Vinyl Acetate (VA) copolymer with high VA content

### DESCRIPTION

EVATANE® 28-05 is a random copolymer of Ethylene and Vinyl Acetate made by high-pressure radical polymerization process.

### TYPICAL PROPERTIES

Characteristics	Value	Unit	Test Method
Vinyl Acetate content	27-29	% Wt	FTIR (Internal Method)
Melt Index (190°C / 2.16 kg)	5-8	g/10min	ISO 1133 / ASTM D1238
Density (23°C)	0.95	g/cm <sup>3</sup>	ISO 1183
Melting point	72	°C	ISO 11357-3
Vicat softening point (10N)	40	°C	ISO 306 / ASTM D1525
Ring & Ball temperature	160	°C	ASTM E28 / NF EN 1238
Elongation at break	700-1000	%	ISO 527 / ASTM D638
Tensile strength at break	24	MPa	ISO 527 / ASTM D638
Hardness Shore A	80	-	ISO 868 / ASTM D2240

### APPLICATIONS

The high Vinyl Acetate content of EVATANE® 28-05 brings softness, flexibility and polarity. EVATANE® 28-05 is compatible with most tackifying resins and waxes and is an efficient and easy handling product for hot melt adhesives formulations. EVATANE® 28-05 delivers high cohesive strength with most fillers and may be used to produce masterbatches, HFFR compounds and foams. EVATANE® 28-05 is also suitable for film (cast or blown) extrusion, and exhibits good adhesion onto PE, PS and polyesters.

For more detailed information and recommendations regarding your specific application, please contact your local ARKEMA technical representative.

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## PROCESSING

EVATANE® 28-05 can be processed on most conventional equipments used for thermoplastics. It is recommended to avoid melt temperatures above 230°C and to purge the equipment after a run is completed.

## STORAGE, HANDLING AND SAFETY

EVATANE® 28-05 should be stored in standard conditions and protected from UV-light. Improper storage conditions may cause degradation and could have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of the EVATANE® 28-05 is available upon request to your ARKEMA representative or on the web site [evatane.com](http://evatane.com).

## SHELF LIFE

Two years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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Any claim relating to defects or non-compliance of the products shall be valid only if it is sent to Arkema in writing within fifteen (15) calendar days following delivery of the Product.